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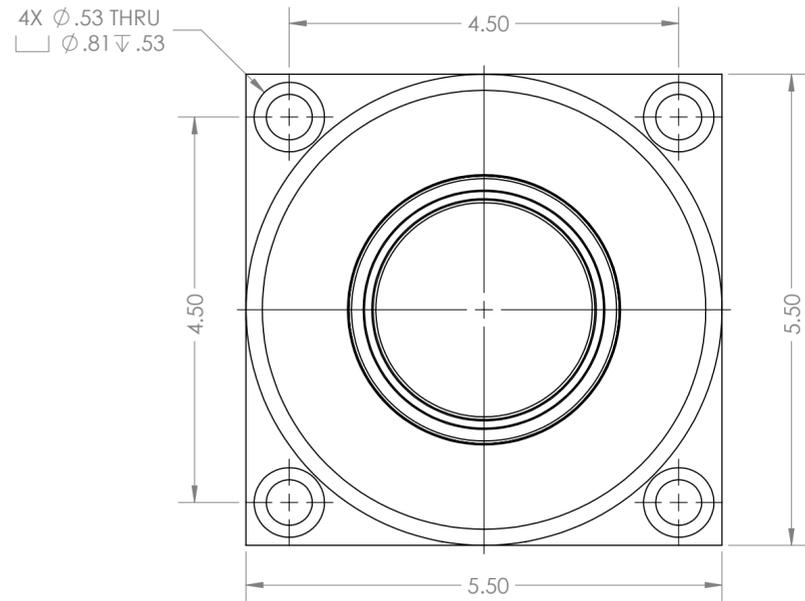
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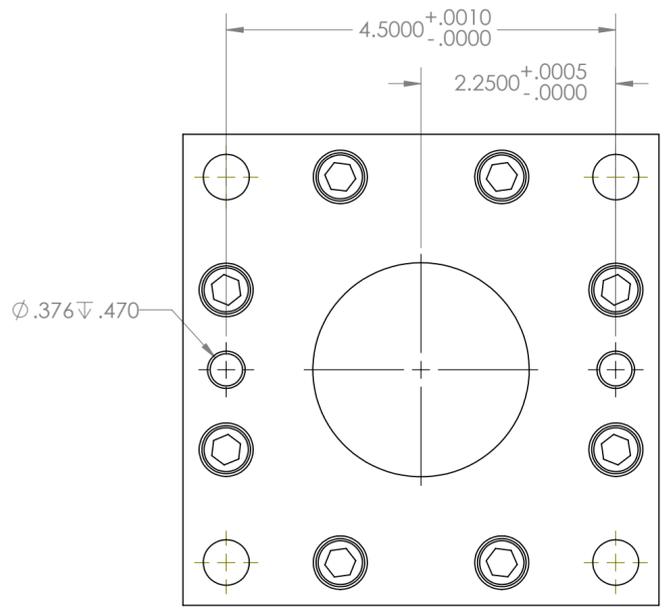
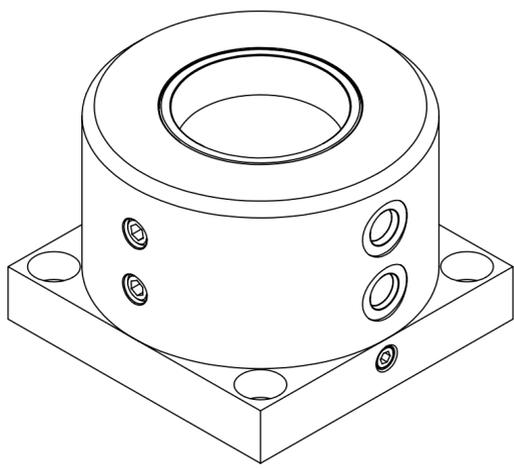
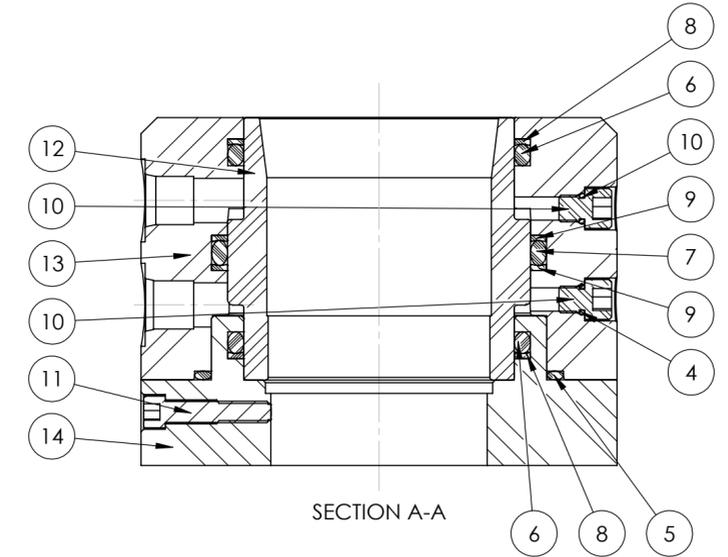
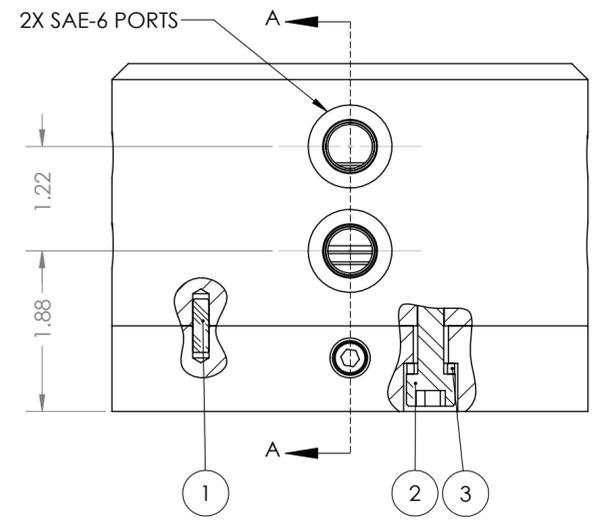
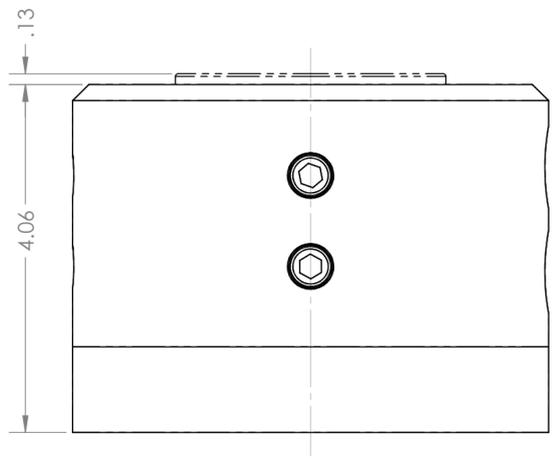
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C65305

- NOTES:
1. MAX PRESSURE 4100 PSI.
 2. APPROX. RADIAL CLAMPING FORCE = 6.22 X PRESSURE.
 3. ITEMS SHOWN IN HEX BALLOONS ARE INCLUDED IN REPAIR KIT 65-0272.



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	01-0898	PIN, DOWEL, 3/16 X 5/8	1
2	01-2080	SCREW, SHC, 3/8-16 X 1.25, BLOX	8
3	01-2191	WASHER, LOCK, STEEL, 3/8	8
4	04-01-902	O-RING, BUNA, -902	6
5	04-25-242	O-RING, BUNA-90, -242	1
6	04-25-338	O-RING, BUNA-90, -338	2
7	04-25-341	O-RING, BUNA-90, -341	1
8	04-31-338	BACKUP RING, PARBAK, 8-338	2
9	04-31-341	BACKUP RING, PARBAK, 8-341	2
10	65-0065	PLUG, PRESSURE, CC	6
11	65-0068	LOCK SCREW	1
12	65-0168	PISTON, CC, 22J	1
13	65-0169	BODY, CC, 22J	1
14	65-0170	BASE, CC, 22J	1



ZONE	REV.	DESCRIPTION	DATE	APPROVED
REVISIONS				
Tolerances Unless Otherwise Specified		MATERIAL SPEC.	PC. NO.: 65305	
TYPE	FINISHED	AS CAST	MADE FROM:	
DECIMAL .00	± .015	± .030	MODEL G:\enr\CAD3D\65\65305	
DECIMAL .000	± .005	± .010	FILE:	
FRACTIONAL	± 1/64	± 1/32	DRW FILE: G:\enr\CAD3D\65\65305	
ANGLES	± 1/2°	± 1°		
SURFACE FINISH (μ in)	100-175	200-500		
DIMENSIONS ARE IN INCHES				
TITLE: COLLET CLOSER, 22J			C 65305	
DRAWN: MBR			CHECKED:	ENG APPR.: TPO
02-01-02			02/01/02	
			SHEET 1 OF 1	
			SCALE: 2:3	
			WEIGHT: 21.337 LBS	

Lexair, Inc.
 2025 MERCER ROAD, LEXINGTON, KY 40511
 (859) 255-5001, www.lexairinc.com

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